IN INCHES	CHEST
S	38
M	40
L	42
XL	44
2XL	46
3XL	48
4XL	50
5XL	52

inch tape

FRONT CHEST

inch tape

FRONT CHEST

EXAMPLE : IF FRONT CHEST IS 20 INCHES
THEN 20 * 2 = 40 INCHES, SO THE SIZE IS " M "